# **Migration mechanism of self-interstitial atoms in Mo after low temperature irradiation II. Dislocation pinning**

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### **Abstract**

Dislocation pinning due to (110) self-interstitial atoms (SIAs) in Mo after 20 MeV proton irradiation at 5 K was investigated in the wide range of Frenkel-pair concentrations  $C_{\text{FP}}$  from  $10^{-4}$  to 10 ppm, where dislocation pinning due to the free migration of SIAs is observed as a broad pinning at around 40 K (the so-called 40 K pinning). With increasing  $C_{\text{FP}}$ , the magnitude of the 40 K pinning increases showing a shift to lower temperatures. Close study suggests that the 40 K pinning is composed of a constituent lower temperature pinning (LTP) and higher temperature pinning (HTP). The fractional ratio of SIAs arriving for LTP to those for the whole 40 K pinning  $F_{\rm LTP}$  increases with decreasing  $C_{\rm FP}$ , showing saturation at 100% for  $C_{\rm FP}$  below 0.001 ppm, or decreases in proportion to  $C_{FP}^{1/3}$  for  $C_{FP} \ge 0.001$  ppm. The  $C_{FP}$  dependence of  $F_{LTP}$  is very similar to the fractional ratio of SIA-Is in  $C_{\text{FP}}$  reported in Part I, where SIA-Is are  $\langle 110 \rangle$  SIAs which can undergo three-dimensional migration. The  $C_{\text{FP}}$  dependence of SIAs of another type responsible for HTP is very similar to that of SIA-IIs reported in Part I which reveal no relaxation peak, suggesting that SIA-IIs cannot undergo three-dimensional migration but migrate two or one dimensionally. The present work suggests that (110) SIAs of two types can be formed in Mo during low temperature irradiation.

### **1. Introduction**

Recent re-examination of the low temperature behaviour of self-interstitial atoms (SIAs) in Mo [1-3] confirms the view that the free migration of SIAs takes place above 35 K as reported in refs. 4 and 5. However, the migration mechanism of SIAs is still disputed: Jacques and Robrock [6, 7] claimed that, because practically no relaxation peak is observed for the probable rotational motion of  $\langle 110 \rangle$  SIAs,  $\langle 110 \rangle$  SIAs cannot undergo three-dimensional migration but that two-dimensional migration without rotation is possible. In contrast, our re-examination  $[1-3]$  suggests that some SIAs can reveal the relaxation peak through rotational motion, *i.e.* the 41 K peak observed for about 500 Hz, and the fractional ratio of SIAs responsible for the 41 K peak in the Frenkel-pair concentration  $C_{\text{FP}}$  tends to increase with decreasing  $C_{\text{FP}}$ . These results suggest that the apparent low temperature behaviour of SIAs varies with  $C_{\text{FP}}$ . To clarify this issue, we carried out careful measurements of the  $C_{FP}$  dependence of the 41 K peak in Part I, and here we present measurements of the  $C_{\text{FP}}$  dependence of low temperature dislocation pinning after 20 MeV proton irradiation at 5 K.

The results given in Part I suggest the following. During low temperature irradiation,  $\langle 110 \rangle$  SIAs of two

types, SIA-Is and SIA-IIs, can be formed. SIA-Is are responsible for the 41 K peak, and their fractional ratio  $F<sub>I</sub>$  in  $C<sub>FP</sub>$  increases with decreasing  $C<sub>FP</sub>$ , showing saturation at 100% for  $C_{FP}$  below 0.001 ppm, or  $F_1$  decreases in proportion to  $C_{\text{FP}}$ <sup>1/3</sup> for  $C_{\text{FP}} \ge 0.001$  ppm. The decrease in SIA-Is is compensated by an increase in SIA-IIs, giving a linear increase in  $C_{FP}$  with increasing dose, *i.e.* SIA-IIs are predominant for higher  $C_{\text{FP}}$ . Because there is no relaxation peak for SIA-IIs, we surmise that SIA-IIs cannot undergo three-dimensional migration, *i.e.* like the SIAs investigated in refs. 6 and 7. The strain field tensor  $\lambda$  around an SIA determined for SIA-Is from the 41 K peak is different from that reported for SIAs in Huang scattering at very high  $C_{\text{FP}}$ [8]. We surmise that the latter  $\lambda$  corresponds to that for SIA-IIs. In Part II, we pursue the migration behaviour of SIA-Is and that of SIA-IIs by means of dislocation pinning.

# **2. Experimental procedure**

The preparation of Mo single-crystal reed specimens and the measurement method for the flexural resonant vibration frequency f and the internal friction  $Q^{-1}$  are similar to those given in Part I except that here most specimens used are deformed to introduce fresh dislocations. The as-annealed specimens were subjected to deformation by bending at room temperature before irradiation, *i.e.* 0.5%-deformed (110), 10%-deformed  $\langle 110 \rangle$  and 0.5%-deformed  $\langle 100 \rangle$  specimens. As-annealed (100) specimens without deformation were also used.

To evaluate the number of SIAs  $N_{\text{pin}}$  arriving at dislocations from the data for dislocation pinning found during heat-up measurements after low temperature irradiation, we assume the following model [3]. We assume a cut-off radius R measured from a dislocation line, where SIAs existing far from a dislocation line beyond  $R$  cannot contribute to dislocation pinning because of recombination with a vacancy or trapping by other SIAs during migration.  $R$  is therefore assumed to be proportional to the mean spacing between SIAs in the as-irradiated state  $C_{\text{FP}}^{1/3}$ . We further suppose that SIAs existing near a dislocation line can arrive at the dislocation line after surviving recombination or trapping. Using these assumptions, we have the following equation for the time evolution of  $N_{\text{pin}}$ .

$$
N_{\text{pin}} = \frac{N_0}{\pi R^2} \int_0^R \left[ 1 - \exp\left(-\frac{t}{\tau_r}\right) \right] 2\pi r \, \mathrm{d}r \tag{1}
$$

with

$$
\tau_r = \frac{r^2}{D_0 \exp(-E_m/kT)}\tag{2}
$$

where  $N_0$  is  $C_{\text{FP}}$  with an empirical proportional constant,  $t$  is the elapsed time, and  $r$  is the radial distance from a dislocation line.  $\tau_r$  measures the relaxation time of diffusion from r, where  $E_m$  and  $D_0$  are the migration energy and pre-exponential factor for the diffusion of SIAs, and  $k$  and  $T$  are the Boltzmann constant and temperature. Using  $N_{pin}$  and the model for dislocation pinning  $[9]$ , the change in f due to dislocation pinning can be described by

$$
(f_{\infty} - f)f_{\infty} \approx 1/(1 + N_{\text{pin}})^2
$$
 (3)

where  $f_{\infty}$  is the ultimate f expected after the completion of pinning. In the present experiments, we measured the dislocation pinning during heat-up at a constant rate after irradiation at 5 K, and applied these equations to the observed data.

## **3. Results and discussion**

Figure 1 shows f for the  $0.5\%$ -deformed  $\langle 110 \rangle$  specimen observed during warm-up and cool-down after irradiation, where irradiations were subsequently made



Fig. 1. The resonant frequency f of the 0.5%-deformed  $Mo(110)$ specimen observed during warm-up  $(-)$  and cool-down  $(--)$ after proton irradiations at 5 K. Curves 1-5 relate to sequential irradiations with a Frenkel-pair concentration  $C_{FP}$  of 0.006 ppm (curve 1), 0.018 ppm (curve 2), 0.06 ppm (curve 3), 0.2 ppm (curve 4) and 1.4 ppm (curve 5).



Fig. 2. The temperature derivatives of  $f d(f/f_0)dT$  deduced from the warm-up data shown in Fig. 1, where  $f_0$  is f at 5 K found before each irradiation:  $---$ , decomposition of the 40 K pinning into two constituents, LTP and HTP (see text).

with increasing  $C_{\text{FP}}$  from 0.006 to 1.4 ppm. The increase in  $f$  due to dislocation pinning can be seen at around 40 K (called the 40 K pinning hereafter), where  $Q^{-1}$ also exhibits a decrease which is not shown here. To see the detailed features for dislocation pinning, in Fig. 2 we plotted the temperature derivative of  $f d(f/f_0)/dT$  $(f_0$  is f at 5 K) deduced from the warm-up data shown in Fig. 1, where the 40 K pinning can be seen as a peak at around 40 K. With increasing  $C_{\text{FP}}$  from 0.006

to 1.4 ppm, the magnitude of the 40 K pinning increases, the peak temperature in the  $d(f/f_0)/dT$  curve  $T_{\text{pin}}$  moves from 45 to 39 K, and the temperature width  $\Delta T_{\text{pin}}$  for the 40 K pinning decreases from about 25 to 15 K. The first two results clearly suggest that the 40 K pinning is revealed through free migration of SIAs. The close study of the profile of the 40 K pinning shown in Fig. 2 suggests that the 40 K pinning is composed of two constituents, a lower temperature pinning (LTP) and a higher temperature pinning (HTP), where both LTP and HTP can be explained as gaussian peaks in the *d(f/fo)/dT vs. T* data as depicted by broken curves in Fig. 2. The decrease in  $\Delta T_{\text{pin}}$  with increasing  $C_{\text{FP}}$  reflects the fact that HTP shifts to lower temperatures more rapidly than LTP. These features for the 40 K pinning are commonly observed for all the specimens except that the completion of dislocation pinning is attained at low  $C_{\text{FP}}$  in the as-annealed specimens and at increased  $C_{\text{FP}}$  in the deformed specimens.

We determined the  $N_{\text{pin}}$  value for LTP  $N_{\text{pin, 1}}$  and that for HTP  $N_{pin, 2}$  from gaussian peaks for LTP and HTP fitted to the  $d(f/f_0)/dT$  *vs. T* data and the results are shown in Fig. 3, where the fractional ratio of  $N_{\text{pin, 1}}$ 

$$
F_{\text{LTP}} = N_{\text{pin, 1}} / (N_{\text{pin, 1}} + N_{\text{pin, 2}})
$$

found for the 0.5%-deformed (110) and the 0.5% deformed  $\langle 100 \rangle$  specimens are depicted. In Fig. 3,  $F_{\text{LTP}}$ increases with decreasing  $C_{\text{FP}}$ , showing saturation at 100% for  $C_{\text{FP}}$  below 0.001 ppm, or for  $C_{\text{FP}} \ge 0.001$  ppm,  $F_{\text{LTP}}$  decreases according to  $C_{\text{FP}}^{1/3}$ . That is, a very



Fig. 3. The fractional ratio of SIAs arriving at dislocations for LTP to those for the whole 40 K pinning  $F_{\text{LTP}}$ :  $\triangle$ , observed in the deformed (100) specimen for subsequent irradiations with increasing dose; O, observed in the deformed (110) specimen, where the data found for  $C_{\text{FP}}$  higher than 0.02 ppm are shown; ---, the general  $C_{FP}$  dependence of  $F_{LTP}$ .

similar  $C_{\text{FP}}$  dependence is found for  $F_{\text{LTP}}$  here and  $F_{\text{I}}$ for SIA-Is reported in Part I, suggesting that LTP reflects the free migration of SIA-Is and therefore HTP that of SIA-IIs.

Figure 4 shows the  $C_{\text{FP}}$  dependence of  $T_{\text{pin}}$  found for LTP and HTP for various specimens. In Fig. 4, using eqn. (1)-(3), we also depict the calculated curves fitted to the data. The  $C_{\text{FP}}$  dependence of  $T_{\text{pin}}$  observed for HTP can be explained using  $E_m = 83$  meV and  $v_0=8\times10^{11}$  Hz (the attempt frequency) reported for the free migration of SIAs for  $C_{FP}$  higher than 0.6 ppm [4], assuming that  $R = 3C_{FP}$ <sup>-1/3</sup> in atomic distances. It should be noted that this value for  $\nu_0$  is close to that reported as the translational vibration of the resonant mode of the  $\langle 110 \rangle$  dumbbell in Mössbauer measurements [5, 10]. In contrast, the  $C_{FP}$  dependence of  $T_{pin}$ for LTP can be explained assuming  $E_m = 100$  meV and  $\nu_0 = 1 \times 10^{14}$  Hz, and R = 0.3C<sub>FP</sub><sup>-1/3</sup> in atomic distances. It should be noted that this  $\nu_0$  for LTP is close to that reported for the rotation of SIAs (assigned as that of di-SIAs in ref. 11) and somewhat higher than the Debye frequency of  $10^{13}$  Hz in Mo [12].

Since SIA-Is can reveal the 41 K peak but SIA-IIs reveal no relaxation peak as reported in Part I, we surmise that SIA-Is can undergo three-dimensional migration but this is not the case for SIA-IIs. The values of  $\nu_0$  for the free migration of these SIAs found in Fig. 4 appear to be compatible with this view. To



Fig. 4. The  $C_{\text{FP}}$  dependence of the pinning temperature  $T_{\text{pin}}$  for LTP ( $\bigcirc$ ,  $\Box$ ,  $\bigcirc$ ) and HTP ( $\bullet$ ,  $\blacksquare$ ,  $\blacktriangle$ ,  $\bullet$ ) found for various Mo specimens after subsequent irradiations at 5 K:  $\circ$ ,  $\bullet$ , 0.5%deformed  $\langle 110 \rangle$  specimen;  $\Box$ ,  $\Box$ , 10%-deformed  $\langle 110 \rangle$  specimen;  $\triangle$ , **A**, 0.5%-deformed  $\langle 100 \rangle$  specimen;  $\diamondsuit$ ,  $\blacklozenge$ , as-annealed  $\langle 100 \rangle$ specimen; curve 1, calculated curve for LTP fitted to the data; curve 2, calculated curve for HTP fitted to the data. The activation energy and the attempt frequency found for the SIA migration are 83 meV and  $8 \times 10^{11}$  Hz for HTP and 100 meV and  $1 \times 10^{14}$ Hz for LTP respectively (see text).

clarify the detailed atomic model for the migration behaviours of SIA-Is and SIA-IIs, further work is needed. However, the present work clearly shows that there exist SIAs of two types in Mo after low temperature irradiation, and their fractional concentrations vary with dose.

# **4. Conclusion**

Dislocation pinning due to the free migration of (110) SIAs, the so-called 40 K pinning, observed in Mo after 20 MeV proton irradiation at 5 K was investigated in the wide range of Frenkel-pair concentrations  $C_{\text{FP}}$  from 10<sup>-4</sup> to 10 ppm. With increasing  $C_{\text{FP}}$ the magnitude of the 40 K pinning increases, showing a shift to lower temperatures. Close study of the 40 K pinning suggests that the 40 K pinning is composed of a constituent LTP and HTP. The fractional ratio of SIAs arriving for LTP to those for the whole 40 K pinning  $F_{\text{LTP}}$  increases with decreasing  $C_{\text{FP}}$ , showing saturation at 100% for  $C_{FP}$  below 0.001 ppm, or decreases in proportion to  $C_{\text{FP}}^{1/3}$  for  $C_{\text{FP}} \geq 0.001$  ppm. The  $C_{\text{FP}}$  dependence of  $F_{\text{LTP}}$  is very similar to the fractional ratio of SIA-Is in  $C_{\text{FP}}$  reported in Part I, where SIA-Is are  $\langle 110 \rangle$  SIAs which can undergo threedimensional migration. The  $C_{FP}$  dependence of SIAs of another type responsible for HTP is very similar to that of SIA-IIs reported in Part I which reveal no relaxation peak, suggesting SIA-IIs cannot undergo three-dimensional migration but migrate two or one dimensionally. The present work clearly suggests that

(110) SIAs of two types are formed in Mo during low temperature irradiation.

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